

**Renishaw plc**  
New Mills, Wotton-under-Edge,  
Gloucestershire GL12 8JR  
United Kingdom

**T** +44 (0) 1453 524524  
**F** +44 (0) 1453 524901  
**E** uk@renishaw.com  
[www.renishaw.com](http://www.renishaw.com)

**RENISHAW**   
apply innovation™

## NC4 non-contact tool setting system

### High speed, non-contact, tool setting and breakage detection

The NC4 is a flexible laser system, with ultra-compact laser tool setting transmitter and receiver units that can be mounted on separate brackets, or as a single fixed unit. The NC4 allows fast, non-contact, tool setting and tool breakage detection on machines previously unsuitable for such applications.

Non-contact tool setting systems can reduce tool setting times by up to 90% and reduce scrap caused by setting errors. Broken tool detection cycles enable reliable unmanned machining..

In addition to the innovative MicroHole™ protection system featured in all Renishaw's non-contact systems for machine tools, the NC4 benefits from PassiveSeal™, an additional failsafe sealing device, preventing contamination in the event of air supply failure.

Ideal for retrofitting, the NC4 offers fast set-up as there is no laser focal point to identify.

### Key benefits

#### Brings probing to small machines

At just 30 mm (1.18 in) diameter and 35 mm (1.38 in) high, NC4 meets the demand for probing on machines previously unsuitable for larger non-contact tool setting and tool breakage detection systems.

#### Fast, robust and repeatable

Dependent on separation distances, tools as small as 0.2 mm (0.008 in) diameter can be measured at any selected point along the beam, and tools as small as 0.1 mm (0.004 in) can be checked for breakage.

#### Flexible systems

Available as both fixed and separate systems, with a measuring length of 225 mm (8.86 in) (overall unit length of 300 mm (11.81 in)) on the fixed system, and up to 5 m on the separate system.

### Innovations

#### Ultra-compact design

Miniaturised electronics, and the compact protection system without a bulky shutter mechanism, makes the NC4 suitable for machines with limited space for probe fitment.

#### Environmental protection

In addition to its MicroHole™ technology, the NC4 also features PassiveSeal™ - an integrated failsafe device which maintains IPX8 protection 100% of the time, even if the air supply fails.

#### One system supports all separations

With generic transmitter and receiver units, and no focal point to identify, installing the separate NC4 system is simple and fast, making it ideal for retrofitting to existing machines.



**Renishaw plc**  
 New Mills, Wotton-under-Edge,  
 Gloucestershire GL12 8JR  
 United Kingdom

**T** +44 (0) 1453 524524  
**F** +44 (0) 1453 524901  
**E** uk@renishaw.com  
[www.renishaw.com](http://www.renishaw.com)

**RENISHAW**   
 apply innovation™

## Specification

<b>Principal application</b>	High precision, high speed, non-contact tool measurement and broken tool detection on vertical and horizontal machining centres
<b>Laser type</b>	Visible red light <1 mW 670 nm. Conforms to American (21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50 dated July 26, 2001) and European (IEC 60852-1:1993 + A1: 1997 + A2: 2001) laser safety standards
<b>Laser beam alignment</b>	Adjuster pack (optional on separate systems)
<b>Electrical connection arrangement</b>	Separate system: hardwired cable on underside of unit. Fixed system: hardwired cable on end or underside
<b>Sealing</b>	IPX8, with or without air
<b>Length</b>	<b>Separate:</b> 30 mm (1.18 in) diameter x 35 mm (1.38 in) long <b>Fixed:</b> 300 mm (11.81 in) long x 40 mm (1.57 in) wide x 120 mm (4.72 in) high
<b>Mounting</b>	<b>Separate system:</b> Fixing for M3 screws <b>Fixed system:</b> Single M10 / M12 fixing
<b>Typical repeatability</b>	± 0.25 µm (10 µin) 2 at 0.2 m separation
<b>Min tool Ø for setting</b>	0.2 mm (0.008 in) or larger depending on separation and set-up
<b>Min tool Ø for breakage</b>	0.1 mm (0.004 in) or larger depending on separation and set-up
<b>Air-protection system</b>	Supply pressure greater than 2 bar, air usage 8 litres / min. Supply must conform to ISO 8573-1 : Air quality class 5.7
<b>Power supply</b>	120 mA @ 12V, 70 mA @ 24 V
<b>Output signal</b>	Voltage free SSR
<b>Temperature limit</b>	<b>Operating:</b> +5° C to +50° C <b>Storage:</b> -10° C to +70° C



NC4 laser tool setter



NC4 checking a tool for breakage with coolant running

## More information

The NC4 is available as a retrofit solution for existing machines, including probing software, installation and training. Contact your Renishaw supplier for further details.

Details of system kits and spare parts can be found at [www.renishaw.com/NC4](http://www.renishaw.com/NC4)

For worldwide contact details please visit our main website at [www.renishaw.com](http://www.renishaw.com)